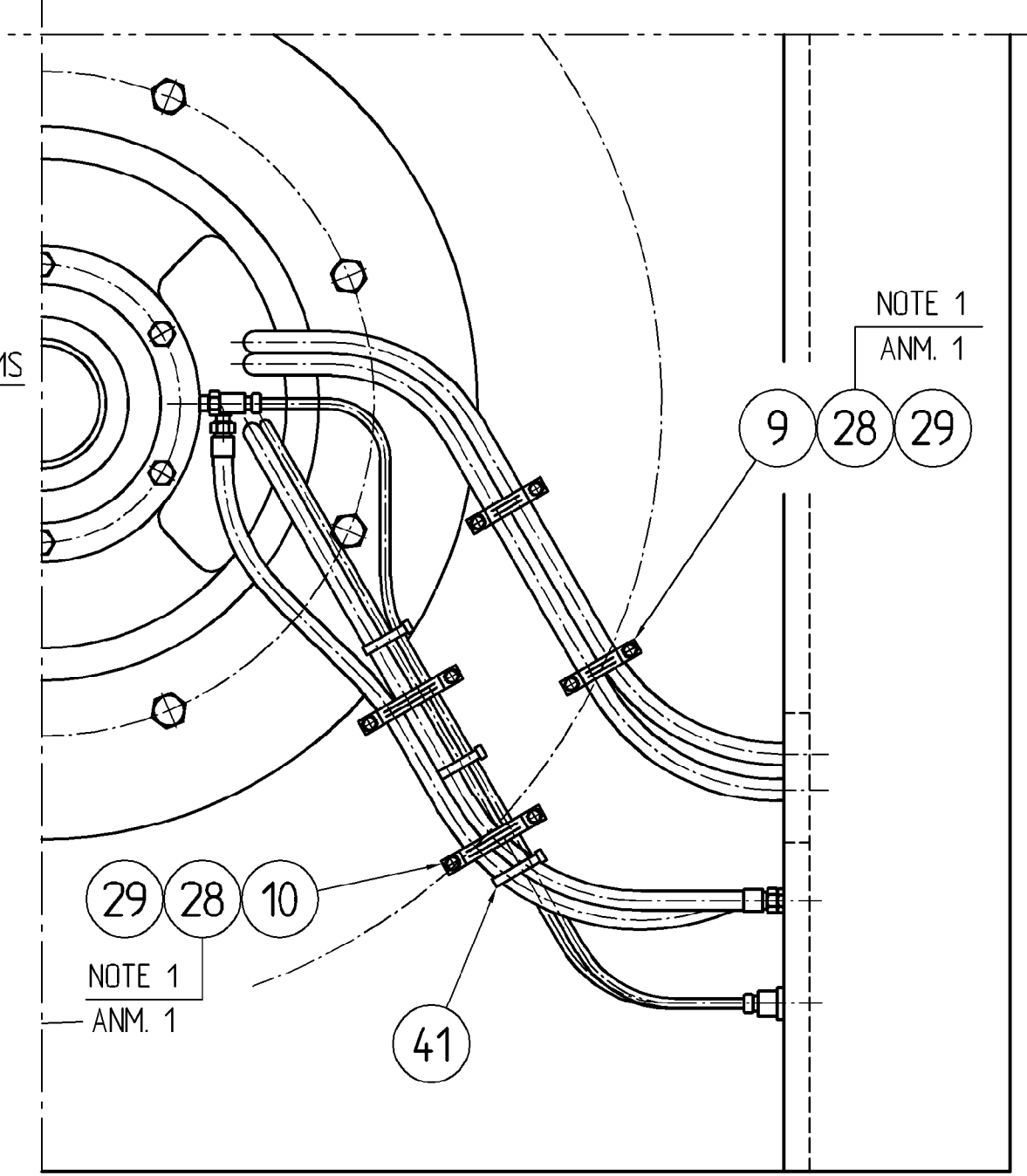


GENERAL TOLERANCES FOR DIMENSIONS WITHOUT TOLERANCE INDICATIONS				TOLERANCE SYSTEM ACC. TO ISO	
MACHINING ISO 2768	f	m	c	v	
	FINE	MEDIUM	COARSE	VERY COARSE	
WELDING ISO 13920	A	B	C	D	
	FINE		COARSE		



- NOTE
- DRILL AND THREAD M6 (8x) AT ASSEMBLY OF POS. 9 AND 10
 - LUBRICATION CONNECTION BOTTOM BEARING.
 - MEASURING CONNECTION BOTTOM BEARING TEST MOUNTED, DELIVERED NOT MOUNTED.
 - TEST MOUNTED, DELIVERED NOT MOUNTED.
 - MOUNTED ON OPPOSITE SIDE OF FRAME.
 - NOT TO BE STRETCHED SO THAT PROFILE DECREASES.
 - CHECK THE CLEARANCE 1 mm AND IF NECESSARY PUT SHIMS UNDER THE HOLDER FOR SCREEN CYLINDER.
 - LOCKED WITH LOCTITE 243
 - GUIDE PIN (1x) FOR CORRECT MOUNTING OF SCREEN CYLINDER.

- ANM.
- BORRA OCH GÅNGA M6 (8x) VID MONTAGE AV POS. 9 OCH 10
 - SMÖRJANSLUTNING NEDRE LAGER.
 - MÄTANSLUTNING NEDRE LAGER.
 - PROVMONTERAD, LEVERERAS LÖST.
 - MONTERAS PÅ MOTSA TT SIDA STATIV.
 - FÅR EJ STRÄCKAS SÅ ATT PROFLEN MINSKAR.
 - KONTROLLERA SPELET 1 mm OCH VID BEHOV LÄGG MELLANLÄGG UNDER HÅLLARE FÖR SILCYLINDER.
 - LÄSES MED LOCTITE 243.
 - STYRPINNE (1x) FÖR KORREKT MONTAGE AV SILCYLINDER.

ITEM NO./DOC NO	POS NO	QUANT	DESCRIPTION	DESIGNATION/DIMENSIONS/MATERIAL/DRAWING	NET WEIGHT TST. ADF. KG
REFERENCE		CUSTOMER'S DRG. NAME		SDU0003213_01	DOC CODE SYSTEM
SUPERSEDES		OWNER GROUP		UCENKDCEN	AutoCAD
WEIGHT kg	LANGUAGES		SCALE	DRAWN	DATE
	EN / SV		1:5	SDUJAJU	2005-06-16
ASSEMBLY DRAWING	SAMMANSTÄLLNINGSRITNING		CHECKED	SDUJAJU	2005-06-16
BASE MACHINE	BASMASKIN		APPROVED	SDUANBE	2005-07-07
PRODUCT	DT4		DOCUMENT ID	SDU0003213	SHEET 1/1
					REVISION 01

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